

SOUTH PRODUCTION NOTES

July 31, 2015
11-7 Shift Notes

BASF EMPLOYEES
249 Last Recordable
183 Last Lost Time
RC Audit!!!!

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952 next:

Sand being run through the dryer spiral late on second shift. Need to run on first shift Friday.

#1 RC / AI 3952 next:

There will be sand in the feed hopper on midnight shift. We can get the discharge set up to have the sand run through the RC. As of 9pm Thursday night there was still some product build up behind the dam.

Exhaust to F1-

#2 MED line / Cu 0860:

Plan is to restart on Friday after DL Page finishes modifications on extruder chute. Ensure that the chillers and pumps are running and functioning properly.

#2 RC/ Cu 0860:

Drums and partial bag have been brought up. Need to be refed and put into Bag #9 from Lot 172.

#3 MED line / D-1702:

Viron caustic issue may be fixed. Will be tested in the morning. Also waiting for parts on limit switch on the solution weigh tank..

#3 RC / D-1702:

On hold until more material can be made on MED
Exhaust to CTO

#4 RC / D-1145 SNAP

Continue to feed.

Exhaust to 4 DC

#5 RC / Cu 3818:

Continue to feed and get your surface areas. Make sure to fill out the new feed end log sheet located on the discharge desk and get samples of the bags.

Exhaust to 5 DC

#6 RC & Dryer / D 1756

Continue to feed.

Exhaust to Sly Scrubber

West Pfaudler / D 1145

Continue on and make two batches per shift so we can catch up on this highest priority job.

East Pfaudler/ D 1756:

Work order entered on leaking butterfly valve. Should be worked on Friday morning. Will just need to empty the batch that is in the pfaudler and lock it out.

If using lot 51 bags, water pick-up is .77. If using lot 53 bags (down by elevator and in truck dock), water pick-up is .76.

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Continue to feed.

PK Blender:3915 Pill Mix

Catapal is located in loading dock 2. Continue.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / Pd 0930:

Cleaning tower. Maintenance will re-install the bottom Friday.

Tower 6 / DPT 0101:

Tower is loaded and running. A few more days to go.

North Screener /:

Down

South Screener / DPT 0101:

Continue.

#2662 (west) Pill Machine / AI-3915:

Machine has been taken to maintenance, need seals delivered (Monday)

#2664 (east) Pill Machine / AI-3915:

East machine should be ready in maint. By mid morning

TK #2 / V 2010:

Maintain temperatures and take a profile sample of the car that comes off tomorrow on day shift..

TK #4 / Cu 2508:

UPDATE: Ross mixer gearbox housing broke during mixing, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS. When running, again, follow the drum remake instructions below: From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Continue...spin flash dryer to be cleaned out tonight.

SOUTH END PRODUCTION PRIORITIES:

- 1) West Pfaudler/National Dryer/#4RC
- 3) East Pfauder/#6RC
- 4) #3 MED/#3RC
- 5) #5 RC
- 6) #2 MED/#2 RC
- 7) Horne Tabletting (work on machine if available)
- 8) #2 Tunnel Kiln
- 9) Reduction Towers
- 10) Reduction Screening